

KeyPrint® Post Cure Units

Status: March 18, 2020

	Model	KeyModel®	KeyOrthoModel®	KeyCast®	KeyMask®	KeyGuide®	KeyTray™	KeySplint Soft®	KeySplint Soft® Clear for Carbon®
OtoFlash	G171	4000 flashes per side	4000 flashes per side	2000 flashes per side	4000 flashes per side	5000 flashes per side	pending	2000 flashes per side	2000 flashes per side
Uvitron	Intelliray	2 minutes per side	2 minutes per side	1 minute per side	2 minutes per side	2 minutes per side	pending	2 minutes per side	
Photopol (with Asiga)	A5408V	40 minutes total	40 minutes total	40 minutes total	pending	40 minutes total	pending	50 minutes total	
Meccatronicore (with Asiga)	BB Cure	40 minutes total	40 minutes total	pending	40 minutes total	40 minutes total	pending	pending	
NextDent (3D Systems)	LC-3DPrint Box	30 minutes per side	30 minutes per side	15 minutes per side	30 minutes per side	30 minutes per side	pending	pending	
Dymax	5000-EC	4 minutes per side	4 minutes per side	1 minute per side	4 minutes per side	pending	pending	pending	
B9 (with Asiga)	Model Cure	3 minutes per side	2 minutes per side	pending	1 minute per side	1 minute per side	pending	pending	
SprintRay*	Pro Cure	pending	pending	pending	pending	45 minutes total	15 minutes total	30 minutes total	
Dreve	PCU 90	pending	pending	pending	pending	pending	pending	pending	15 minutes per side
Dreve	PCU LED	pending	pending	pending	pending	pending	pending	pending	Splint program 90% LED intensity, 32 minutes

*All SprintRay post cures are done at a default "50°C" Temperature